

# Function Guide for the GOLD version E/F, Preheating

## 1. General

When it is cold outside and the humidity is high, preheating the incoming outdoor air will prevent condensation from forming on outdoor air filter surfaces in the air handling unit.

Preheating the air also reduces the risk of frosting in the heat exchanger.

Preheating the outdoor air may also be required during periods of extremely low temperatures outside. If the air is preheated, this prevents the pressure sensor and the frequency inverter from having to operate under excessively low ambient temperature conditions.

*The preheating function* can control the air heater as follows:

- Electric air heater, pause/pulse control signal.
- Electric air heater, 0–10 V.
- Air heater for hot water, 0-10 V control signal, with anti-frost monitor/heat retaining function.
- Air heater for hot water, 0-10 V control signal, without anti-frost monitor/heat retaining function.

Type TBLF air heaters for preheating are designed for installation in an outdoor air duct, however they can also be installed in an exhaust air or extract air duct.

*Preheating* is interlocked to follow the supply air flow. This means that the function cannot be used in the exhaust air or extract air duct while the supply air fan is switched off and the extract air fan alone is operating.

*The preheating function* has a relay function for controlling a circulation pump, if required.

## 2. Material Specification

Air handling unit

**All types of GOLD**

### Alt. 1

Air heater for pre-heat, water

**TBLF-1-aaa-aaa**

The TBLZ-2-53-0 set of components for controlling the air heater for pre-heat is included.

*or*

Air heater for pre-heat, water (not sizes 50-120)

**TCLF-1-aa**

The TBLZ-2-53-0 set of components for controlling the air heater for pre-heat is included.

The TBVL-3-aa-b set of valve components can be used. If the valve and valve actuator are not included in Swegon's supply, a TBLZ-1-27-a set of components for electrical connection is required.

### Alt. 2

Electric air heater for pre-heat of standard Swegon type (not sizes 50-120)

**TBLE**

Set of components for controlling the air heater for pre-heat.

**TBLZ-2-53-0**

Consists of: IQlogic<sup>+</sup>, TBIQ-3-2-0

Temperature sensor (set) for duct mounting, TBLZ-1-30.

### Alt. 3

Air heater of a type other than TBLF/TCLF or TBLE.

Set of components for controlling the air heater for pre-heat.

**TBLZ-2-53-a**

Consists of: IQlogic<sup>+</sup>, TBIQ-3-2-0

Temperature sensor (set) for duct mounting, TBLZ-1-30.

### 3. Function

The preheating function is a completely independent control with its own duct temperature sensor. The temperature sensor should be installed in a duct, at least 1.5 metres downstream of the air heater TBLE (viewed in the direction of airflow, see figure below). The other air heaters, TBLF and TCLF, can be fitted directly to the air handling unit and the temperature sensor can then be mounted inside the air handling unit after the filter.

The duct temperature sensor is required to prevent sensor alarms from tripping.

The control signal regulates the air heater to keep temperature by sensor at the preset value.

The preheating control function begins when the supply air fan is running and an airflow reading appears in the terminal screen.

**Air heater for hot water:**

During the start-up phase, the preheating and postheating air heaters simultaneously heat each airflow.

**Electric air heater:**

The air heater for preheating is cooled down according to the same settings as those for the air heater for postheating.

The output is reduced when the airflow rate is low.

An overheating protection with normally-closed contacts monitors the state of the air heater. If the contacts open, an alarm is initiated.

**Air heater for hot water with anti-frost monitor:**

The heat-retaining function is automatically activated.

Enter separate pre-heat limit settings for heat retention and alarms.

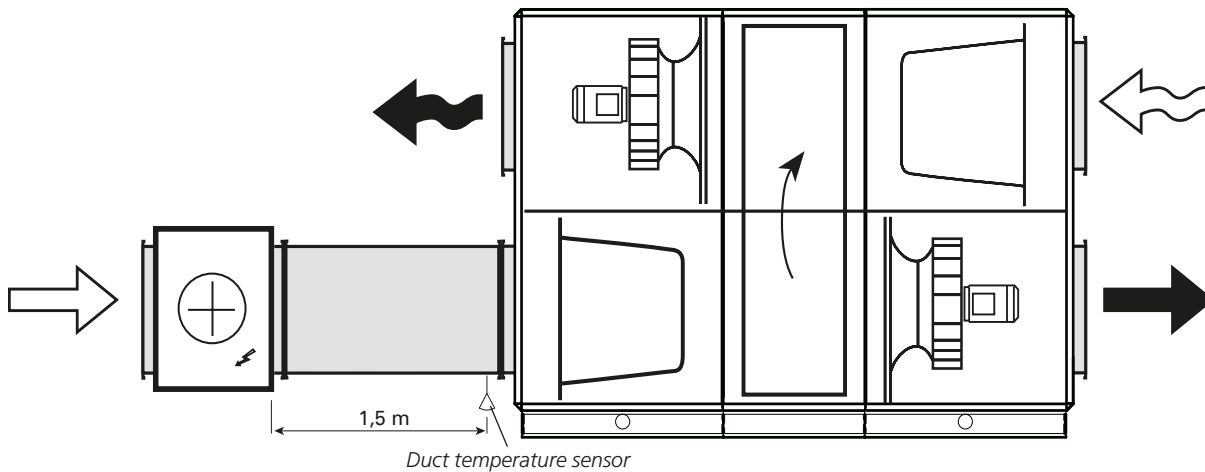
A frost guard sensor is required to prevent sensor alarms from tripping.

**Air heater for hot water without anti-frost monitor:**

No heat-retaining function and no alarm for a faulty anti-frost sensor.

When heating is required and the outdoor temperature is low, the relay for controlling the circulation pump operates in the same way as the GOLD control system's regular heating relay.

Enter a separate setting for exercising of pre-heat.



The sketch shows air heater TBLE. When having air heaters TBLF and TCLF, the air heater can be fitted directly to the air handling unit and the temperature sensor can then be mounted inside the air handling unit after the filter.

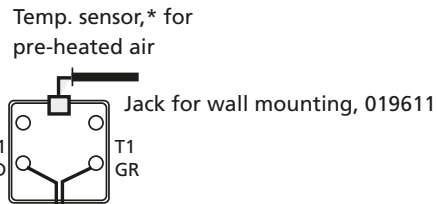
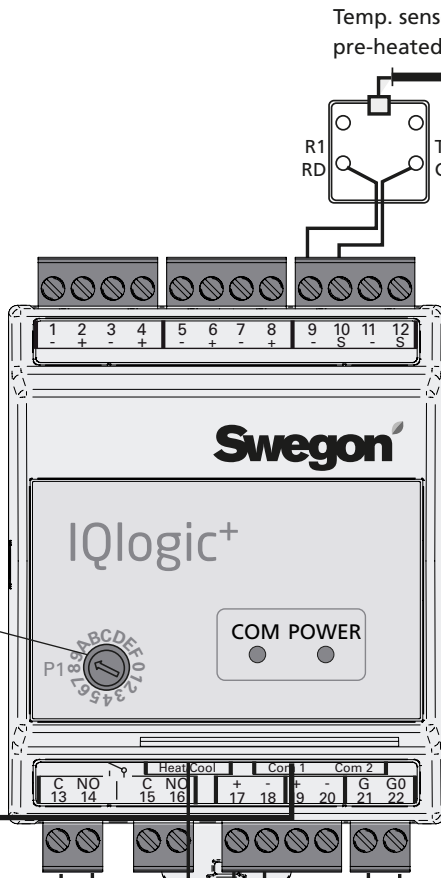
## 4. Connections

### IQlogic+ module

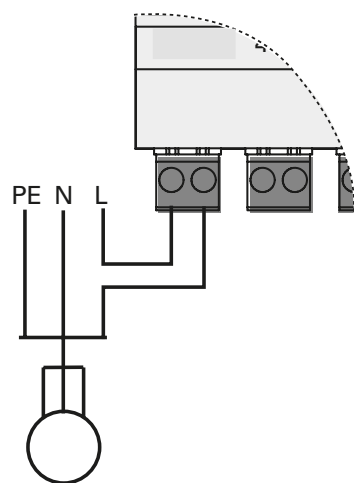
#### Air heater, water

The following applies to the size 100/120 GOLD units only:  
 If the total load on Terminals 31-32 is higher than 16 VA, then Terminals 201 (G) and 202 (G0) must be used. Terminals 201-202 can be loaded with a total of max. 48 VA.

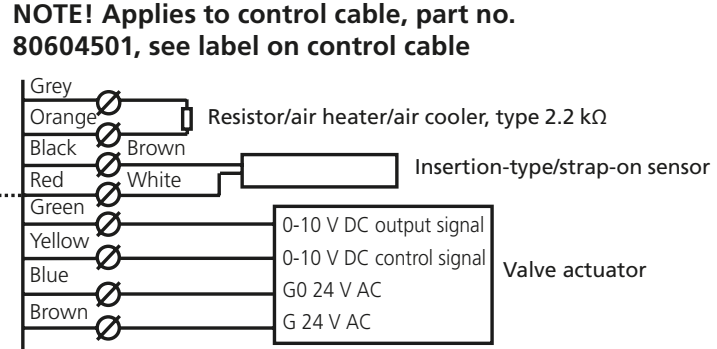
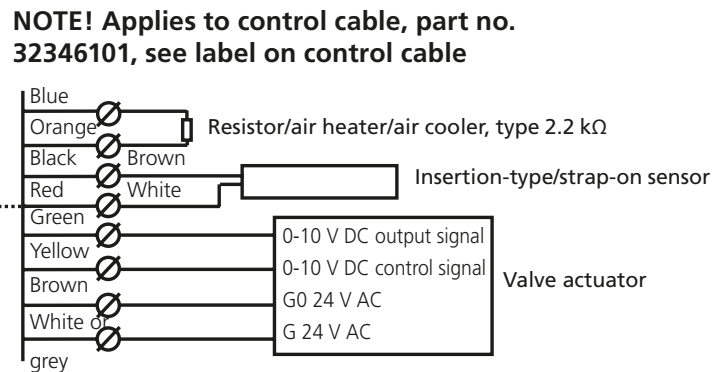
The function selector switch must be set to Position 9.  
 Communication cable to the control unit of the air handling unit, where it should be connected to one of the ports COM1, COM2 or COM3



\* Digital temperature sensors require correct polarity when you connect them.

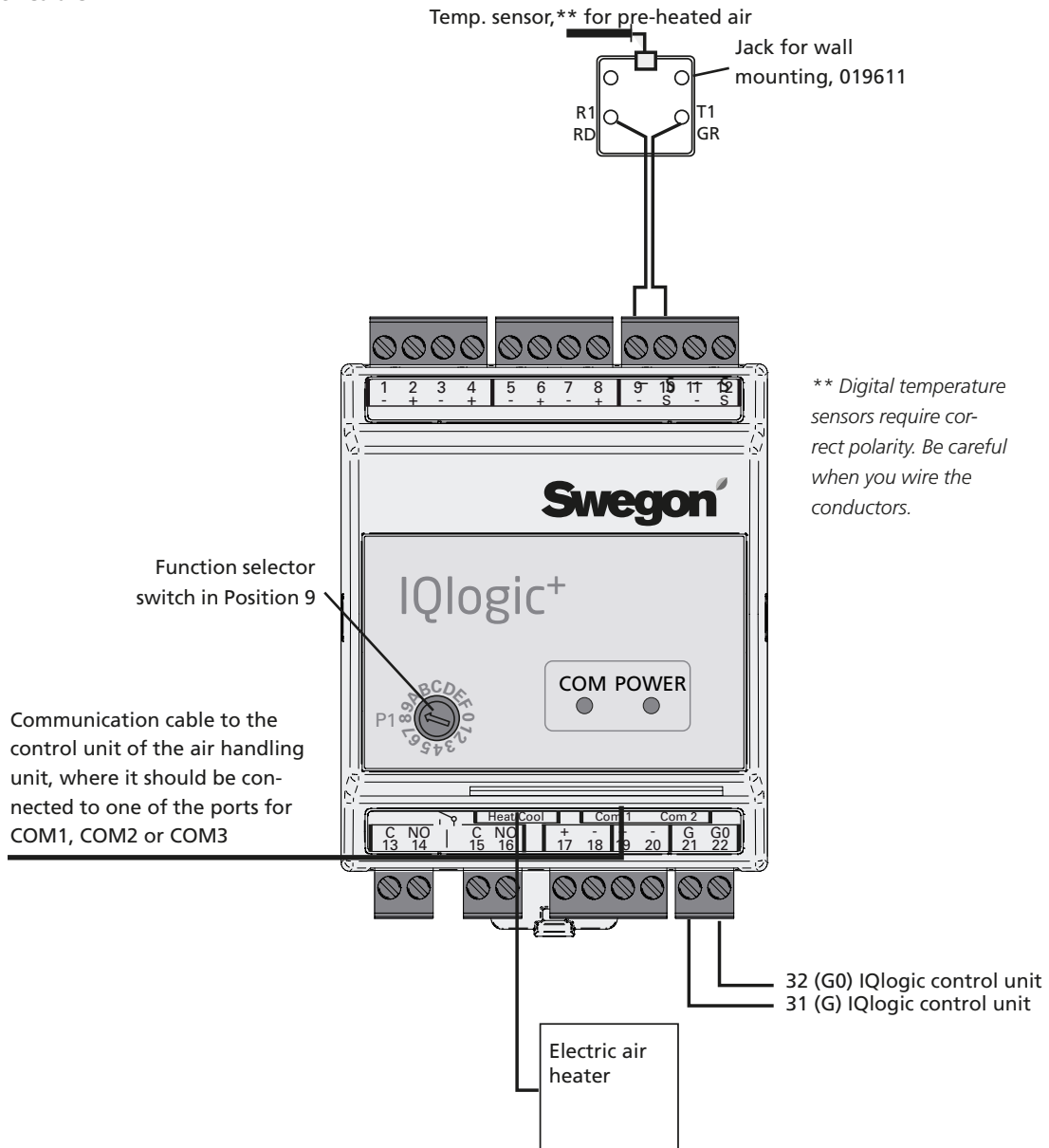


**Pump control**  
 Feed voltage for the 1-phase pump, max. 1.5 A, can be supplied from terminals inside the air handling unit.  
**GOLD:** Terminal 101 (L), Terminal 102 (N).

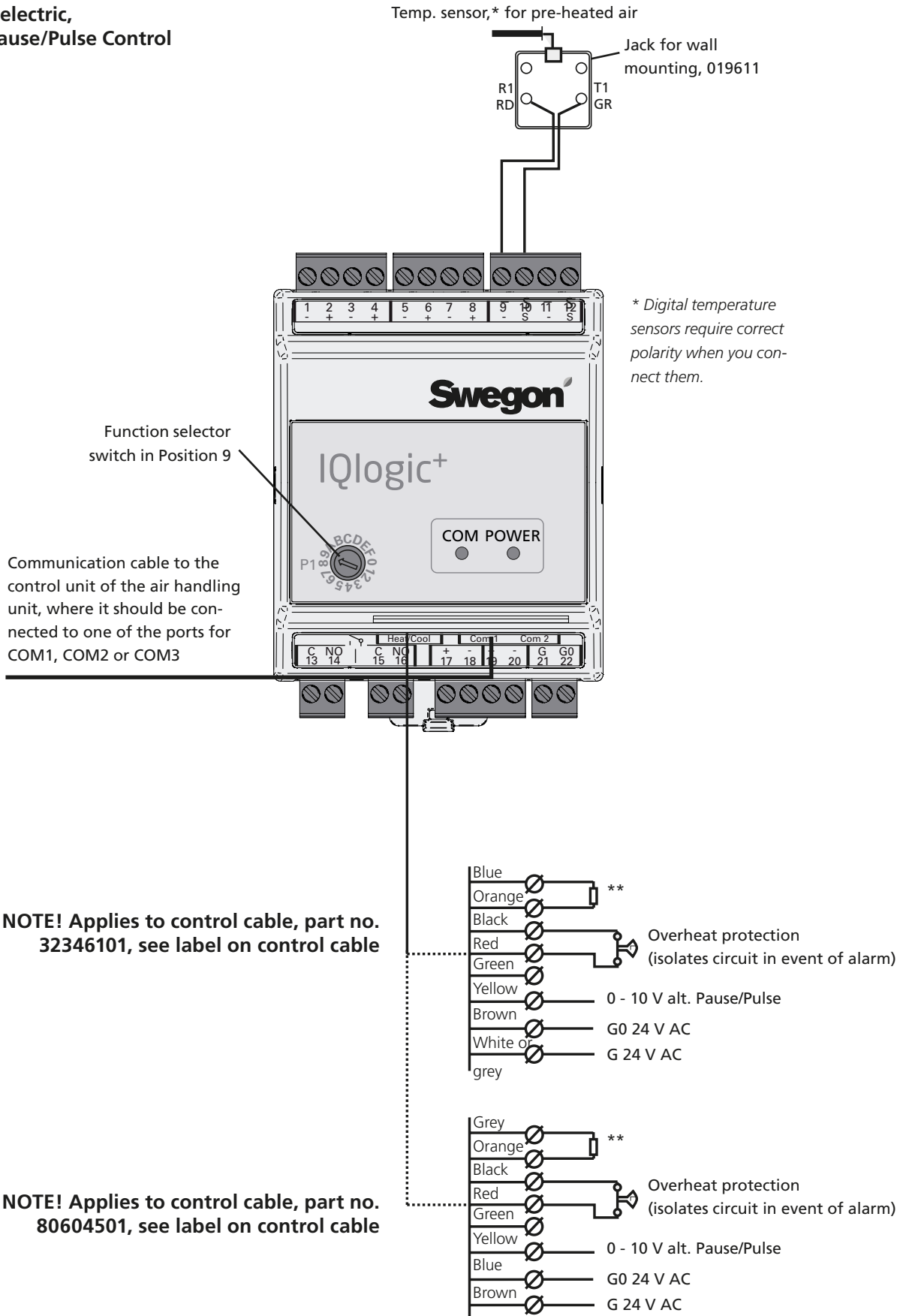


\*\* In those cases in which a frost guard sensor is not used, change the resistance to 1.8 kΩ.

**Electric air heater,  
standard Swegon model  
with control cable**



**Air heater, electric,  
0-10 V or Pause/Pulse Control**



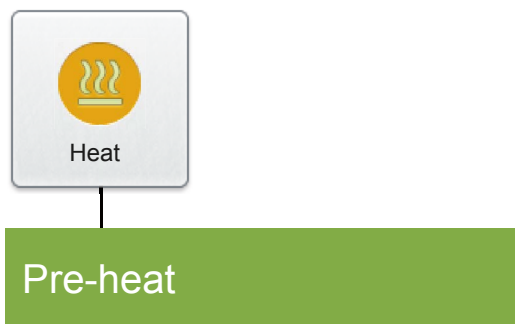
\*\* Different resistance is required depending on the type of electric air heater and its step-switching configuration. For correct selection of resistance, contact Swegon.

## 5. Settings

For basic facts on how to use the hand-held terminal, see the Operation and Maintenance Instructions for the GOLD air handling unit.

The Pre-heat function must be manually activated under Functions/Heat.

1. Select Pre-heat.
2. Activate the function.
3. Set the set point required.
4. Set the required values for exercising the pump and valve.

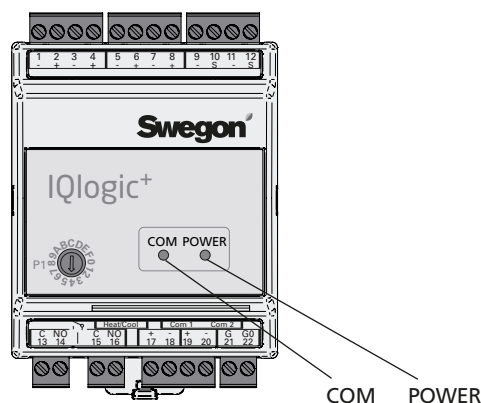


## 6. Performance checks

### IQlogic+ module:

Light-emitting diode POWER lit with a steady glow indicates that power is being supplied from the GOLD unit's control unit.

A flashing light-emitting diode COM indicates correct communication with the GOLD unit's control unit.



### Temperature sensor:

Current temperatures can be read under Temperature – Status. If the temperature readings are reasonable, wiring has been carried out correctly.